



is life



the juice of life





Made in Europe

Zoi Juices are manufactured in Europe Cyprus, under the strictest European Good Manufacture Practices.



The juice of Life

The journey starts by carefully selecting the fruits from Mother Nature.

No sugar added No sweeteners are added in our 100 % juices.

No added colors No artificial or harmful chemicals are added in our juices.

No preservatives Tetra Pak technology keeps the juices fresh.



Languages

On the 1L pack are printed the nutrition facts and ingredients in 6 languages,

English, Greek, French, Portuguese, Russian and Arabic

Note: Additional languages can be added upon request

Packaging

Zoi fruit juices are packed in the octagonal shaped package “**Tetra Prisma Aseptic**” 1 Liter. Using the advanced “**Tetra Pak Aseptic**” technology, Zoi juices can be maintained fresh and suitable for human consumption for at least 12 months without the use of preservatives.





the juice of life



apple
100% Juice

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	189 kj 45 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	11 g	4
Sugars	11 g	4
Protein	0.1 g	0
Salt	0 g	0
Vitamin C	11 mg	11
Ingredients	Apple juice from apple juice concentrate	



the juice of life



cocktail
100% Juice

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	184 kj 44 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	10.7 g	4
Sugars	10.7 g	4
Protein	0.3 g	0
Salt	0 g	0
Vitamin C	15 mg	15
Ingredients	Juices of apple (30%), grape (26%), orange (22%), peach (18%) and apricot (4%). From concentrated juices	



the juice of life



**grapefruit
100% Juice**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	189 kj 45 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	10.4 g	3
Sugars	10.4 g	3
Protein	0.4 g	0
Salt	0 g	0
Vitamin C	43 mg	43
Ingredients	Grapefruit juice from grapefruit juice concentrate.	



the juice of life



orange
100% Juice

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	195 kj 47 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	11.3 g	4
Sugars	11.3 g	4
Protein	0.2 g	0
Salt	0 g	0
Vitamin C	37 mg	37
Ingredients	Orange juice from orange juice concentrate	



the juice of life



**pineapple
100% Juice**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	235 kj 56 Kcal	3
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	13.4 g	4
Sugars	13.4 g	4
Protein	0.2 g	0
Salt	0 g	0
Vitamin C	15 mg	15
Ingredients	Pineapple juice from pineapple juice concentrate	



the juice of life

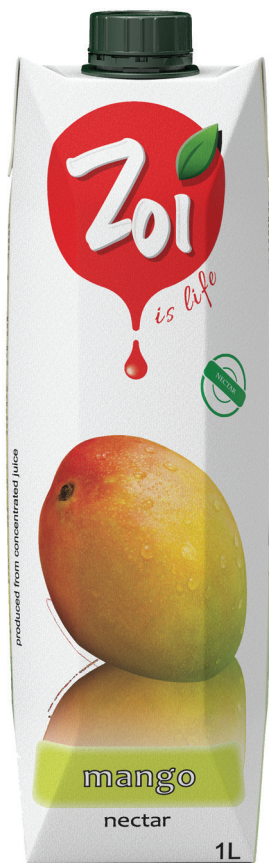


**grape
nectar**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	235 kj 61 Kcal	3
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	13.6 g	5
Sugars	13.6 g	5
Protein	0.1 g	0
Salt	0 g	0
Vitamin C	12 mg	12
Ingredients	Grape juice. Minimum 50% from grape juice concentrate, water, sugar,acidifier: citric acid, natural flavorings, antioxi-dant: L-Ascorbic acid	



the juice of life



**mango
nectar**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	259 kj 62 Kcal	3
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	15 g	5
Sugars	15 g	5
Protein	0.2 g	0
Salt	0 g	0
Vitamin C	9 mg	9
Ingredients	Mango puree. Minimum 35% from concentrated mango puree, water, sugar, citric acid, antioxidant: L-Ascorbic acid, flavorings	



the juice of life



**peach
nectar**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	191 kj 46 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	10.8 g	4
Sugars	10.8 g	4
Protein	0.1 g	0
Salt	0 g	0
Vitamin C	9 mg	9
Ingredients	Peach puree. Minimum 50% from peach puree concentrate, water, sugar, Acidifier: citric acid, natural flavourings antioxidant: L-Ascorbic acid	



the juice of life



**pomegranate
cocktail
fruitdrink**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	217 kj 51 Kcal	3
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	12.6 g	4
Sugars	12.6 g	4
Protein	0.2 g	0
Salt	0 g	0
Vitamin C	9 mg	9
Ingredients	Fruit juice 15% from concentrated juice of apple, pomegranate and blackcurrant, water, sugar, acidifier: citric acid, antioxidant: L-Ascorbic acid, flavorings	

How our Juice is made



Fruit Selection

We select our fruits from Cyprus, Argentina, Brazil, Mexico, Italy, Thailand; the best regions worldwide for growing fruits.

Fruit washing

All fruits are washed with fresh water to remove all impurities.

Juice Extraction

The fruits are pressed so that the juice is separated from the rest of fruit.

Juice Concentrate

Water is frozen out from the juice to make the juice concentrate ready to be transported from around the globe to our plant keeping the valuable vitamins intact.

Production Plant

We add back the equivalent quantity of water to the concentrate to get the juice to its initial state.

Pasteurization

Air is removed from the juice and then the juice is heat treated to eliminate the need for preservatives.

Filling

We use the Tetra pak technology to pack aseptically Zoi juice and reach your table as simple and pure as possible.



Cyprus

Zoi Juices

P.O.Box 51017 Limassol
Cyprus, European Union
Telephone: 00357 25 772762
Email: export@zoijuices.com
www.zoijuices.com

