



*is life*



*the juice of life*





## Made in Europe

Zoi Juices are manufactured in Europe Cyprus, under the strictest European Good Manufacture Practices.



## The juice of Life

The journey starts by carefully selecting the fruits from Mother Nature.

**No sugar added** No sweeteners are added in our 100 % juices.

**No added colors** No artificial or harmful chemicals are added in our juices.

**No preservatives** Tetra Pak technology keeps the juices fresh.



## Languages

On the 1L pack are printed the nutrition facts and ingredients in 6 languages,

**English, Greek, French, Portuguese, Russian and Arabic**

Note: Additional languages can be added upon request



## Packaging

Zoi fruit juices are packed in the octagonal shaped package “**Tetra Prisma Aseptic**” 1 Liter. Using the advanced “**Tetra Pak Aseptic**” technology, Zoi juices can be maintained fresh and suitable for human consumption for at least 15 months without the use of preservatives.



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**apple**  
**100% Juice**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	189 kj 45 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	11 g	4
Sugars	11 g	4
Protein	0.1 g	0
Salt	0 g	0
Vitamin C	11 mg	11
Ingredients	Apple juice from apple juice concentrate	



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**cocktail**  
**100% Juice**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	184 kj 44 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	10.7 g	4
Sugars	10.7 g	4
Protein	0.3 g	0
Salt	0 g	0
Vitamin C	15 mg	15
Ingredients	Juices of apple (30%), grape (26%), orange (22%), peach (18%) and apricot (4%). From concentrated juices	



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**grapefruit  
100% Juice**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	189 kj 45 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	10.4 g	3
Sugars	10.4 g	3
Protein	0.4 g	0
Salt	0 g	0
Vitamin C	43 mg	43
Ingredients	Grapefruit juice from grapefruit juice concentrate.	



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**orange**  
**100% Juice**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	195 kj 47 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	11.3 g	4
Sugars	11.3 g	4
Protein	0.2 g	0
Salt	0 g	0
Vitamin C	37 mg	37
Ingredients	Orange juice from orange juice concentrate	



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**pineapple  
100% Juice**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	235 kj 56 Kcal	3
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	13.4 g	4
Sugars	13.4 g	4
Protein	0.2 g	0
Salt	0 g	0
Vitamin C	15 mg	15
Ingredients	Pineapple juice from pineapple juice concentrate	



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**grape  
nectar**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	255 kj 61 Kcal	3
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	13.6 g	5
Sugars	13.6 g	5
Protein	0.1 g	0
Salt	0 g	0
Vitamin C	12 mg	12
Ingredients	Grape juice. Minimum 50% from grape juice concentrate, water, sugar, acidifier: citric acid, natural flavorings, antioxidant: L-Ascorbic acid	



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**mango  
nectar**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	259 kj 62 Kcal	3
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	15 g	5
Sugars	15 g	5
Protein	0.2 g	0
Salt	0 g	0
Vitamin C	9 mg	9
Ingredients	Mango puree. Minimum 35% from concentrated mango puree, water, sugar, citric acid, antioxidant: L-Ascorbic acid, flavorings	



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**guava  
nectar**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	228 kj 54 Kcal	2,7
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	13.4g	5,1
Sugars	12.5 g	13,8
Protein	0.2 g	0
Salt	0 g	0
Ingredients	Mango puree. Minimum 25% from concentrated guava puree, water, sugar.	



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**peach  
nectar**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	191 kj 46 Kcal	2
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	10.8 g	4
Sugars	10.8 g	4
Protein	0.1 g	0
Salt	0 g	0
Vitamin C	9 mg	9
Ingredients	Peach puree. Minimum 50% from peach puree concentrate, water, sugar, Acidifier: citric acid, natural flavourings antioxidant: L-Ascorbic acid	



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**pomegranate  
cocktail  
fruitdrink**

	Nutrition Facts per 100 ml	Reference Intakes (Average Adult) 8,400 kJ/2,000kcal
Energy	217 kj 51 Kcal	3
Fat	0 g	0
Saturates	0 g	0
Carbohydrates	12.6 g	4
Sugars	12.6 g	4
Protein	0.2 g	0
Salt	0 g	0
Vitamin C	9 mg	9
Ingredients	Fruit juice 15% from concentrated juice of apple, pomegranate and blackcurrant, water, sugar, acidifier: citric acid, antioxidant: L-Ascorbic acid, flavorings	

# How our Juice is made



## Fruit Selection

We select our fruits from Cyprus, Argentina, Brazil, Mexico, Italy, Thailand; the best regions worldwide for growing fruits.



## Fruit washing

All fruits are washed with fresh water to remove all impurities.



## Juice Extraction

The fruits are pressed so that the juice is separated from the rest of fruit.



## Juice Concentrate

Water is frozen out from the juice to make the juice concentrate ready to be transported from around the globe to our plant keeping the valuable vitamins intact.



## Production Plant

We add back the equivalent quantity of water to the concentrate to get the juice to its initial state.



## Pasteurization

Air is removed from the juice and then the juice is heat treated to eliminate the need for preservatives.



## Filling

We use the Tetra pak technology to pack aseptically Zoi juice and reach your table as simple and pure as possible.



Cyprus

## Zoi Juices

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